# Renewing US Manufacturing: Promoting a High-Road Strategy

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# Sharp Electronics in Memphis

1980: begins producing TVs, microwaves.

 Remains open after rivals forced out due to skill of workers, suppliers

2002: moves all TV production to Mexico

2003: begins producing solar panels

- Stimulated by new energy legislation
- Skills of IBEW workers eased transition

2008: 50% of workers make solar panels

# Sharp illustrates situation of US manufacturing

- Problems:
  - low-wage competition
- Opportunities:
  - skilled work force
  - increasing demand for sustainable products
- Solutions:
  - "high road" production recipe, in which workers, suppliers, and management work together to make innovative products
  - public policy helps manufacturers achieve key national goals.

We can save manufacturing in a way that also creates a bigger economic pie, divides it more fairly, and protects the environment

## Agenda

- Problems
  - Manufacturing is shrinking
  - Incomes for most Americans aren't growing
- Proposed Solutions
  - Demand Side
    - Manufacturing can contribute to meeting key national goals
  - Supply Side
    - Manufacturers can compete with "high-road" policies
    - Public policy can help

### Manufacturing is shrinking

- The US lost 16% of manufacturing employment 2000-2003...
  - And 4% more since then
- Value-added fell 4% 2000-2006.
  - Even more if we correct for statistical problems
    - Cato Institute, Business Week 6/18/2007

# Should we care if mfg shrinks?

- Mfg capability can help meet national goals
  - Energy, infrastructure, defense
- Manufacturing can provide a career ladder for ordinary Americans
  - 14 million jobs
  - Avg weekly wage: 20% > economy-wide average
- To the extent manufacturing serves public purposes, it should receive public support
  - Policies should correct market failures, not provide unconditional subsidies

### Demand-side policies

- Manufacturing can help meet national goals
  - Sustainable energy, infrastructure, defense industrial base
    - Markets fail to provide enough of these goods

### Goal: Energy sustainability

- Challenge of global warming: an historic opportunity to re-make the economy
- Manufacturing plays a key role
  - Renewable energy
  - Energy efficiency
    - In production and in use of goods
  - Could change terms of competition away from wages, toward creativity in energy efficiency

### Sustainability offers a big opportunity

- But requires capability for innovations large and small
- These capabilities are lacking
  - 90% of manufacturers report moderate to severe shortage of skilled production employees
  - 65% report moderate-to-severe shortage of scientists and engineers
  - Tooling industry lost 1/3 of employees 2000-2005
    - » National Assn of Manufacturers; Center for Automotive Research

### Supply-side policies

- Promote "high-road" manufacturing
  - High wage workers make cost-effective, sustainable products for consumers and profits for owners
    - How?
      - Skilled workers help plants introduce new products faster, handle more variety, and deliver "just in time"
      - Continuous improvement benefits from direct workers' knowledge
      - Self-management reduces need for supervisors

### "High-road" production

- Works because things rarely go as planned
  - So distributed information flow, understanding of context is valuable
- But, many firms don't adopt, or don't maintain, due to market failures
  - Complementarities
    - Supply & demand for workers trained in problem-solving
  - Temptation to break promises for short-term gain

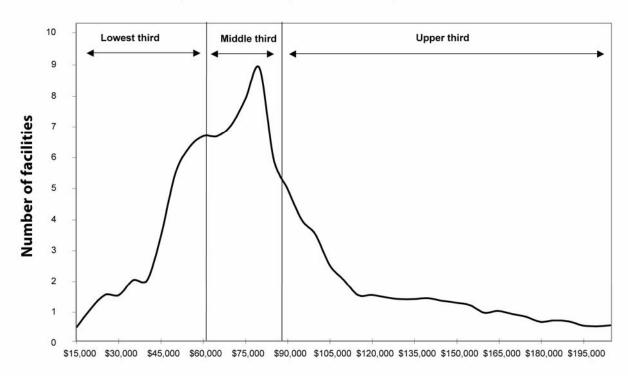
### Public policies can help

- Triple the Manufacturing Extension Program (to \$300 million)
  - Teach "Full Utilization Learning Lean" (FULL)
    - Learning Lean
      - Understand root causes of problems, just-in-time
    - Full Utilization
      - Product development
      - Marketing to new industries
    - Supply Chain Programs

### How will the program help?

- MEP assistance →
  - More plants achieve productivity of the best plants
  - Firms compete on basis of fast delivery, new products
  - Firms understand their costs
    - Don't underestimate hidden costs of offshoring
- US manufacturers can compete with China

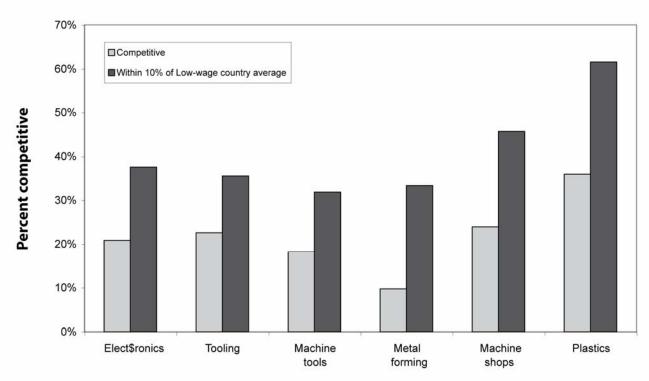
#### Productivity: Value added per full-time equivalent worker, 2006\*



#### Dollars per full-time equivalent worker

\* Based on 2006 data gathered from 72 facilities in NAICS code 332116 (metal stamping). **SOURCE:** Performance Benchmarking Service, Michigan Manufacturing Technology Center.

#### Cost competitiveness varies by sector: Global cost index, fiscal year 2006



 $\textbf{SOURCE:} \ Performance \ Benchmarking \ Service, \ Michigan \ Manufacturing \ Technology \ Center.$ 

### Hidden costs of off-shoring

- Off-shoring reduces wages of direct labor...
  - These are usually only 5-15% of total costs
- But increases other, hard-to-measure costs:
  - Management distraction (lost focus on innovation at home)
  - Increased risk from long supply chain
- Increased "handoff costs" btw US & foreign sites
  - More difficult communication among design, engineering, and production hinders serendipitous discovery
  - Products must be more clearly specified
  - Quality problems take longer to solve
  - Increased time-to-market
  - Eventually, design as well as production may move

# Each proposal comes with a revenue stream to pay for it

- MEP
  - Pays for itself in increased tax revenue
- Energy sustainability
  - Paid for by a portion of carbon auction revenues, end to oil and gas subsidies
- Much cheaper than smoke-stack chasing

### Key features of the program

- Does not disadvantage other stakeholders
  - Doesn't throw money at firms without quid pro quo
- Changes both production and distribution of the economic pie
  - Changes how inputs are mixed together, not just individual inputs
    - More education alone is not sufficient
    - More R and D alone is not sufficient
  - Makes workers integral to production—not disposable

### Complementary policies

### Pave the high road

- reduce costs of socially-beneficial actions thru
  - Training
  - Universal health care
  - R&D subsidies

## Complementary policies (2)

### Block the low road

- prevent undercutting of socially-responsible firms
  - Protect labor and environmental rights in treaties
  - Limit poaching by states
  - Strengthen Consumer Product Safety Commission
  - Subsidize only firms that commit to high wage, high productivity, sustainable strategies

## Equity versus Efficiency?

A fairer economy can be a larger economy



### Conclusions

- The Problems
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